

Operating and Maintenance Manual



SM 57-2

0401303

Table of contents

Introduction	4
Safety guidelines	5
Graphic presentation	8
Device description	9
Technical data	10
Activities prior to starting work	12
Starting	13
Cutting	14
Taking out of operation	15
Maintenance overview	16
Maintenance work	17
Operating fluids and fill levels	19
Troubleshooting	19
Storage	20

Introduction

This operating and maintenance manual is designed to facilitate familiarization with your joint cutter, and enable you to maintain it and use it for its proper purpose.

When complying with the instructions in the operating and maintenance manual you help to avoid hazards, reduce repair and downtime costs, and increase the reliability and service life of your joint cutter.

This operating and maintenance manual must always be available where the joint cutter is used.

If necessary you can obtain additional information from your authorized WEBER dealer, or you can obtain information from one of the contact addresses on the last page.

You can obtain information on the assembled Honda petrol engine and find a spare-part list for it at **www.honda-engines-eu.com**.

The valid conformity declaration is enclosed with every machine delivery.

Safety guidelines

General

All safety instructions must be read and complied with, non-compliance results in

- Danger to life and limb of the user
- Impairments to the machine or other property.

In addition to the operating manual, the accident-prevention regulations in the country where the appliance is used must be complied with.

Intended use

The joint cutter should only be used if it is in a technically faultless condition, for its proper purpose, in a safety-conscious and hazard-conscious manner, and in compliance with the instructions in the operating manual. Malfunctions that impair safety must be eliminated without delay.

The joint cutter type SM 57-2 is only intended for cutting:

- bituminous material (road surfaces); and
- concrete

Any other use of the joint cutter is considered to be improper use for which the owner shall be exclusively responsible. All liability is rejected if damage occurs due to non-compliance with this provision. This risk is borne solely by the user.

Easily foreseeable misuse

Any use for which the machine is not intended.

Operation

Joint cutters must only be operated by suitable personnel of at least 18 years of age. Operators must be instructed by the owner or by the owner's personnel in how to guide the joint cutter.

The machine operator must comply with traffic regulations. If instructions that affect safety are given by third persons, then the operator must be authorized to reject these instructions.



Unauthorized persons are forbidden from being in the area of the joint cutter during the cutting process.

Protective equipment

This machine is capable of exceeding the permissible sound level of 80 dB(A). The owner might also face additional dangers when using the machine. Precautionary action must, therefore, be taken.

Protective equipment includes:



Hearing protection



Hard hat



Safety shoes



Protective gloves

Operation

Prior to starting work the owner of the joint cutter must be familiar with the working environment. The working environment includes obstacles in the work and traffic area, the bearing capacity of the ground, as well as the necessary safeguarding of the construction site in the area adjacent to public traffic; and it also includes compliance with traffic regulations.

The joint cutter should only be operated when all the protective fixtures are mounted. The protective fixtures must all be in functional condition.

At least once per shift the joint cutter must be checked for defects that can be detected from the outside. If defects are found then operation of the joint cutter must be stopped immediately and the responsible person must be informed. Prior to restarting, joint cutter malfunctions that have occurred must be corrected.

Operation under difficult conditions



Never inhale the exhaust gas; it contains carbon monoxide, a colorless and odorless gas that is extremely hazardous, which, if inhaled even briefly, can cause unconsciousness and death.

Therefore, never operate the engines in enclosed areas or in areas that are poorly ventilated (tunnels, caves, etc.). Exercise particular caution when operating the engine in the vicinity of people and livestock.

Maintenance and repair work

Only use **original Weber spare parts** for maintenance or repair work to ensure reliable and safe operation.

Hydraulic hose lines must be checked at regular intervals in accordance with standard engineering practice, or they must be replaced at appropriate intervals, even if no signs of safety-relevant defects are present.

Adjusting tasks, maintenance tasks, and inspection tasks must be carried out on schedule as specified in this operating and maintenance manual. These activities should only be executed by trained personnel.

For repair, maintenance, or inspection work the engine of the joint cutter must be prevented from being started unintentionally.

All pressurized lines, particularly hydraulic lines and lines of the injection system of the drive motor must be depressurized before performing maintenance or repair tasks.

For maintenance and repair tasks the joint cutter must be placed on a level and stable surface and must be secured from rolling off or tipping over.

Heavy components and assemblies must be secured to and lifted by hoisting machines that can bear their weight when they are replaced. Ensure that no hazard is caused by raising components or assemblies.

Do not position yourself or work under suspended loads.



If lubricating oils and fuel come into contact with skin, they can cause skin cancer. Upon contact with the skin, clean affected skin with suitable cleaning agent without delay.

Inspection

Joint cutters must be inspected in accordance with the corresponding conditions of use and operation as needed; however, an inspection to ensure they are operationally safe must be performed by an expert at least once a year. The results of the inspection must be recorded in writing and must be stored at least until the next inspection.

Cleaning work

Prior to cleaning the joint cutter with a high-pressure cleaner, protect all accessible energized switches, cable connections, etc. against water penetration by masking them off.

Cleaning tasks should only be executed in areas that are suitable and have been approved for this purpose (oil separator amongst others).

Disposal

All operating fluids and auxiliary materials must be disposed of in an environmentally-compatible manner in accordance with country-specific regulations.

Important information for operating and maintenance personnel is marked by pictograms.



Warning against irritants or materials hazardous to health



Warning against a hazardous place



Warning against a suspended load



Wear ear protection



General regulation



Environmental protection



Hard hat

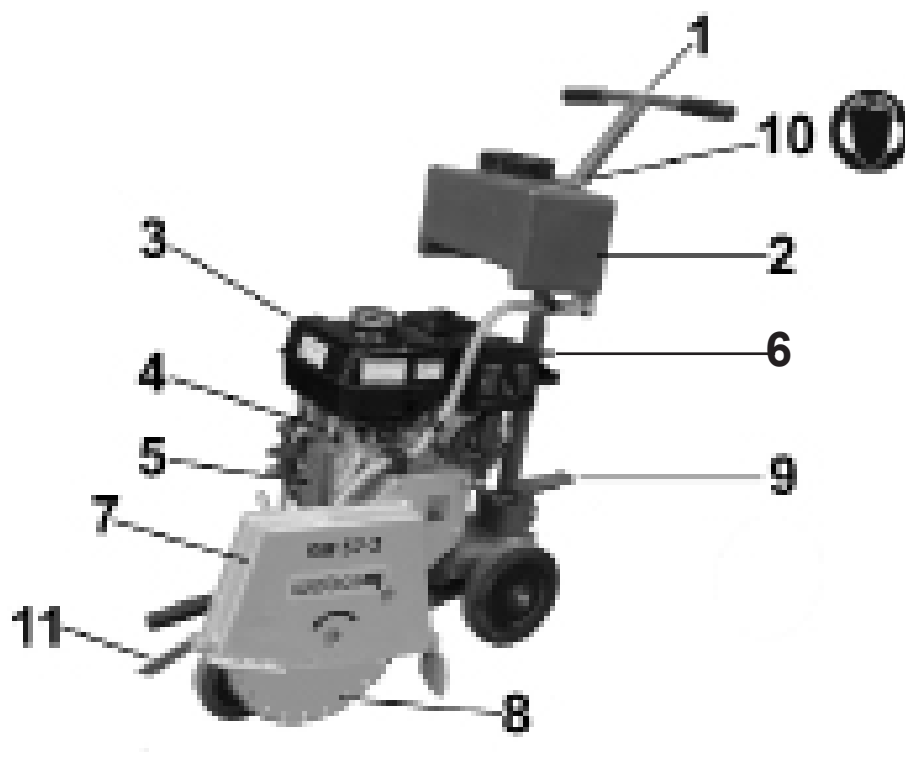


Safety shoes




Protective gloves

Graphic presentation



Overall view of the SM 57-2

- | | |
|---|---|
| 1 Hand guidance rod | 7 Cutting disk protection |
| 2 Water tank | 8 Cutting disk |
| 3 Fuel tank | 9 Lock lever depth adjustment |
| 4 Engine | 10 Hearing protection (sticker)  |
| 5 Scale for cutting depth | 11 guide display |
| 6 Manual guidance rod height adjustment | |

Device description

The joint cutter of type SM 57-2 is used for cutting work on roads and buildings.

Drive


The joint cutter is propelled by an air-cooled Honda gasoline engine. Force is transferred to the cutting shaft mechanically via a V-belt.

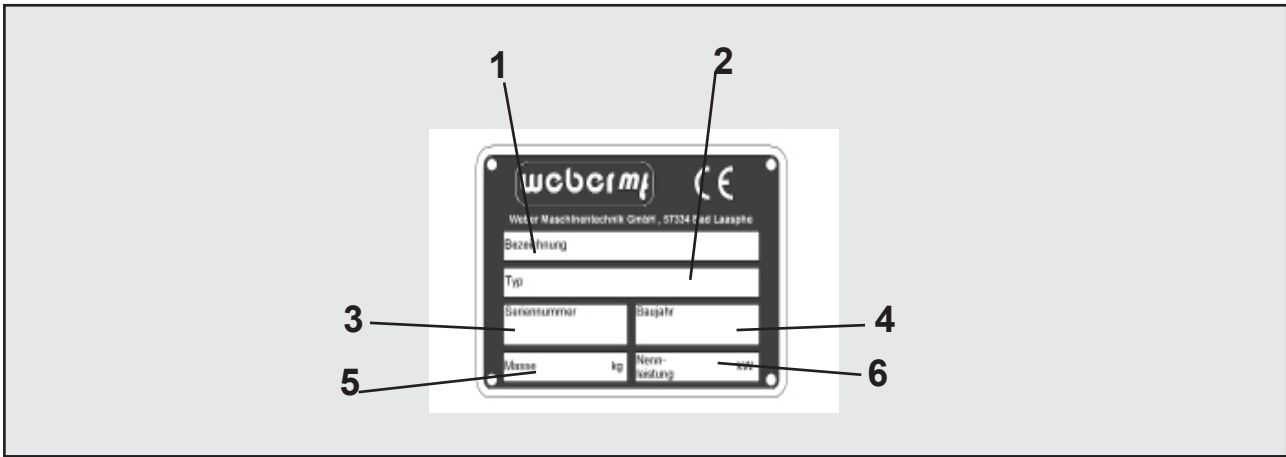
Operation

Start the Honda gasoline engine with the attached reversing starter. The engine speed is set directly on the engine. The cutting depth is pre-set using the scale at the cutting depth adjustment. By actuating the pedal the cutting disk is lowered to the cutting depth set. The water supplied from the water tank mixes with the dust caused by cutting. The manual guidance rod is used to steer the joint cutter.

Technical data

	SM 57-2
Weight	
Operating weight CECE in kg	70
Dimensions	
Overall length (in mm)	820
Overall width (in mm)	500
Height with manual guidance rod (in mm)	950
Cutting disk diameter (max. mm)	350
Disk bore (mm)	25,4
Drive	
Engine manufacturer	Honda
Type	GX 270
Performance at operating speed in accordance with ISO 3046-1 (kW)	5,1
Combustion process	4-stroke gasoline
Operating speed (1/min)	3600
Cutting disk	
Disk speed (rotations per minute)	3150
Cutting speed (m/s)	57,7
Cutting depth (mm)	120

	SM 57-2
Noise emissions in accordance with 2000/14/EC	
Sound pressure level L_{PA} ascertained in accordance with EN 500, in dB (A)	95
Sound pressure level L_{WA} ascertained in accordance with EN ISO 3744 and EN 500, in dB (A)	108
Vibration values	
Root-mean-square acceleration value for hand-arm vibration ascertained in accordance with EN 500 in m/s^2	10,2
 The compliance with the vibration values in accordance with Directive 2006/42/EC has to be ensured by the operator.	



1 Description

.....

2 Type

.....

3 Serial number

.....

4 Year of manufacture


.....

5 Weight



6 Rated power kW

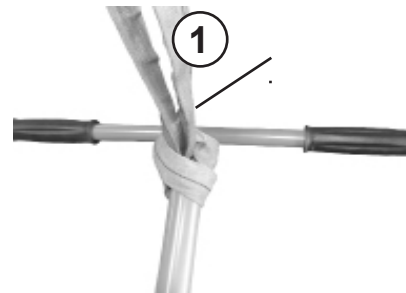
Activities prior to starting work

Transport

-  When transporting the joint cutter on a vehicle, secure it with suitable restraints.


Attach the round sling (1) to the handrail rod as shown. Lift the machine onto the means of transport selected.

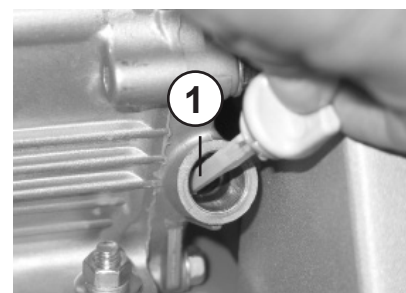
-  Only use lifting machines with a minimum bearing capacity of 100 kg.
-  Do not step under suspended loads.



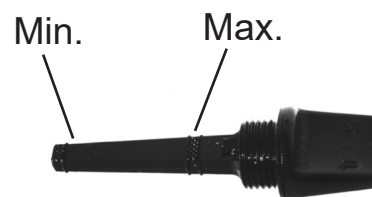
Check the engine oil level

Pull the oil dipstick (1) out of the crankcase.

-  Insert the oil dip stick in the oil filler neck, however do not screw it in.





The correct oil level is between the min. and max. marks.

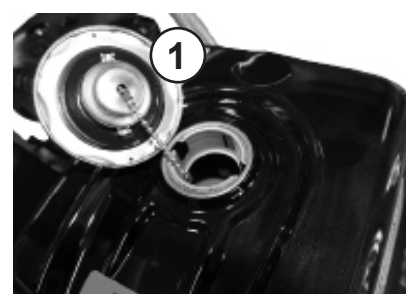


Check the fuel level

Open and remove tank cap (1), check level, fill up to lower edge of the filler neck.

-  For work at the fuel system, have a suitable fire-extinguishing agent at the ready.

-  Fire, naked light, and smoking is forbidden!



Check water level

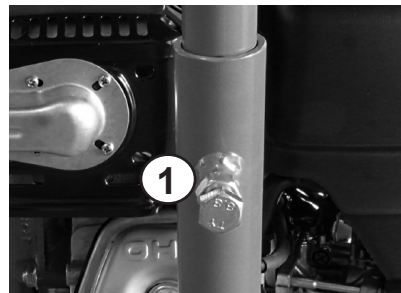
Open and remove tank cap (1), check level, if required fill up to lower edge of the filler neck.



Setting the height of the manual guidance rod


Unscrew adjusting screw (1), pull up manual guidance rod until it is at the required working height.

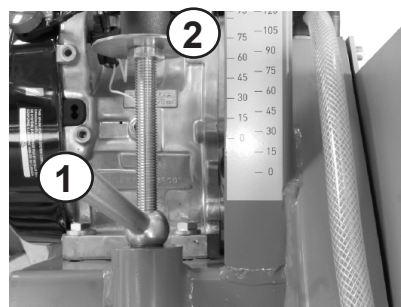
Secure manual guidance rod with adjusting screw (1).



Setting the cutting depth

Set cutting depth with the tommy screw (1) at the adjusting spindle (2).


 The cutting depth is only permitted to be set when the engine is not running.



Mounting the cutting disk

Release fastening screw (1) with a jerk and screw out.

Remove clamping flange (2) and cutting disk (3) from the locating pin and take out from the bottom.

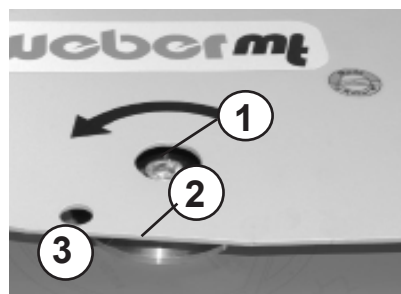
 Comply with the direction of rotation of the diamond disk (arrow marking).

The holding flange must be completely free of rust, sawing sludge, and the like. Clean before changing blade.

Ensure that the support surface of the flange does not have any notches or other damage because they would cause the blade to wobble upon mounting.

Remounting the diamond disk occurs in the reverse order to dismounting.

After mounting the diamond disk, tighten fastening screw with a powerful jerk.



Starting

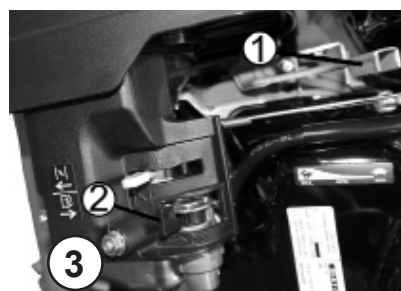
Turn the short-circuit button to the „ON position.




Open the fuel cock (3).

Bring the gas lever (1) into full-throttle position.

Slide the choke lever (2) to the left (close).




Slowly tighten the handle (1) of the reversing starter (2) until resistance is noticeable.
Allow the handle (1) to glide back into the initial position, and then forcefully and completely pull it through with both hands.

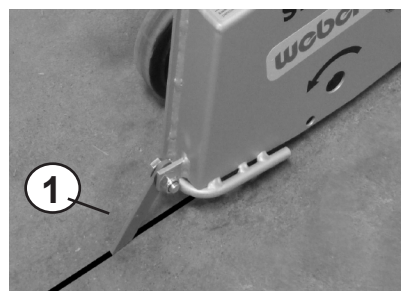
 After the engine has warmed up, slide the choke lever to the right (open).



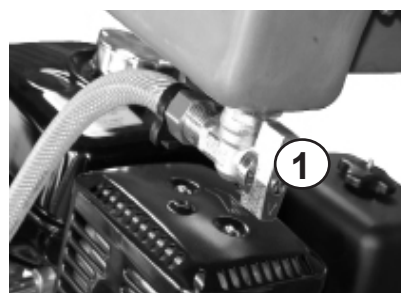
Cutting

Align the pointer (1) to the marked cut line.


 Enough water should always be supplied for cutting. The water is only supplied to bind with the dust.



Open the stop cock (1) at the water sprinkling system.



Once the drive motor is running at the operating speed, actuate the foot pedal for the height adjustment and lower joint cutter to the preset cutting depth.

 Risk of getting cut on the rotating cutting disk.



Shutting down

Bring the gas lever (1) into idle position.



Close the fuel cock.

Turn the short-circuit button to the „0“ - OFF position.



Close the water cock.

⚠ During breaks — even if they are short — the machine must be shut down.







⚠ Parked devices that represent an obstacle must be safeguarded against conspicuously.

⚠ Completely empty the water tank if there might be a frost.



Maintenance overview

Maintenance interval	Maintenance point	Maintenance activity
After the first 25 operating hours	Engine	<ul style="list-style-type: none"> - Changing engine oil - Adjust valve play - Re-tighten all accessible threaded connections
Every 8 operating hours/ daily	Engine	<ul style="list-style-type: none"> - Clean air filter insert, check for damage, replace if necessary - Check the engine oil level
Every 50 operating hours/ every 6 months	Engine Cutting system	<ul style="list-style-type: none"> - Changing engine oil - Check spark plug - Check tension of V-belt
Every 150 operating hours/ every year	Engine Cutting system	<ul style="list-style-type: none"> - Adjust valve play - Replace spark plug - Lubricate the cutting shaft

-  The regulations of the engine manufacturer must be complied with in addition to the above maintenance overview!
-  Work must be carried out using regulation tools, and the operating and maintenance manual must be complied with for all work.
-  All maintenance work: select collection vessels large enough to prevent oil from spilling onto the ground. Dispose of waste oil in an environmentally friendly manner (regulation on waste oils).
-  Dispose of oils, greases, cloths soaked in oil, and replaced parts with oil on them in an environmentally friendly manner.
-  If lubricating oils and fuel come into contact with skin, they can cause skin cancer. Upon contact with the skin, clean affected skin with suitable cleaning agent without delay.
-  If accessible during maintenance, check the condition and stability of all screws.

Maintenance work

Changing engine oil

Remove the oil dip stick (1).

Remove the oil drain screw (2) and drain oil.



Only drain engine oil when at operating temperature.

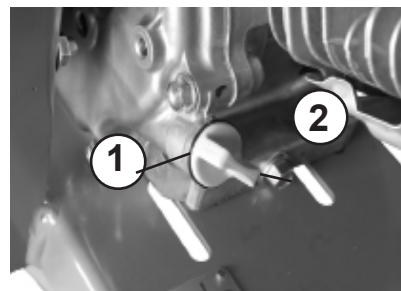
After emptying completely, put in the locking screw (1). Fill with oil in accordance with specifications.



Danger of scalding due to hot oil.



When working in the area of the engine compartment there is a danger of getting burnt!



Clean/change air filter cartridge

Remove the air filter cover (1).



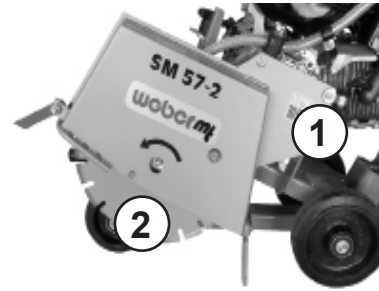
Remove the air filter insert (1) from the air filter enclosure
Clean air filter insert as specified by the engine manufacturer
if there is damage or if it is extremely dirty.



Dispose of oils, greases, cloths soaked in oil, and replaced parts with oil on them in an environmentally friendly manner.

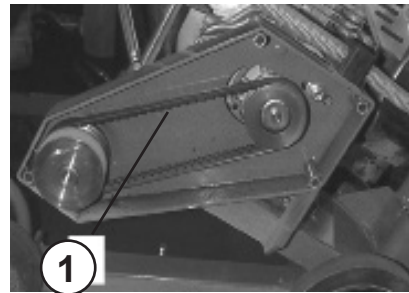
Check V-belt

Remove the V-belt guard (1) and remove the cutting disk protection (2).



Check the V-belts' (1) condition (cracks, damaged flanks, wear).

If there is excessive wear - replace the V-belt as specified in the repair manual.



Operating fluids and fill levels

Assembly	Operating material		Quantity SM 57-2
	Summer	Winter	
Engine Engine oil	SAE 10 W 40 (-10 ~ + 50 °C) API - CD CE of SHPD or CCMC - D2 - D3 - PD1		1.1 l
Fuel tank Petrol	Unleaded petrol		6.0 l
Water tank			8.0 l
Lubricating points	High-pressure grease (saponified with lithium) in accordance with IDN 51825 - KPF2		As necessary

Troubleshooting

Fault	Possible cause	Remedy
Joint cutter will not start	Operating error	Execute start process as prescribed
	Lack of fuel	Check the fuel level
	Fuel filter fouled	Clean fuel filter
	Air filter fouled	Clean/change air filter cartridge

Action to be take before long-term storage (longer than a month)

Entire joint cutter	<ul style="list-style-type: none">- Clean thoroughly- Check watertight- If there are leaks, correct defect
Fuel tank	<ul style="list-style-type: none">- Empty fuel and fill with clean fuel up to the lower edge of filler neck
Engine	<ul style="list-style-type: none">- Check oil level, if necessary fill to upper oil-level mark- Check air filter, clean, replace if necessary- Check fuel filter, change if necessary
All bare parts/accelerator/accelerator control cable/fastening bolts	<ul style="list-style-type: none">- Oil/grease



If the machine is to be stored for longer than six months, then contact the Weber service organization to discuss additional measures.



facebook.com/WeberMT



youtube.com/MyWeberMT



Weber Maschinentechnik GmbH

Im Boden 5-8, 10 · 57334 Bad Laasphe · Germany

Phone +49 2754 398 0 · Fax +49 2754 398 101

info@webermt.de · www.webermt.de