



Operating and Maintenance Manual



VPR 700

0105001

Table of contents

Introduction	4
Safety guidelines	5
Graphic presentation	9
Device description	10
Technical data	11
Activities prior to starting work	13
Starting	14
Compacting	15
Shutting down	15
Maintenance overview	16
Maintenance work	17
Operating fluids and fill levels	19
Troubleshooting	19
Storage	20
Contact addresses	23

Introduction

This operating and maintenance manual is designed to facilitate familiarization with your soil compactor, and to enable you to maintain the compactor and use it for its intended purpose. When complying with the instructions in the operating and maintenance manual you help avoid hazards, reduce repair and downtime costs, and increase the reliability and service life of your compactor.

This operating and maintenance manual must always be available at the implementation site of the soil compactor.

If necessary you can obtain additional information from your authorized WEBER dealer, or you can obtain information from one of the contact addresses on the last page.

You can obtain information on the assembled Honda gasoline engine and find a spare-part list for it at **www.honda-engines-eu.com**.

The valid conformity declaration is enclosed with every machine delivery.

Safety guidelines

General

All safety instructions must be read and complied with, non-compliance results in

- danger to life and limb of the user
- impairments to the machine or other property.

In addition to the operating manual, the accident-prevention regulations in the country where the appliance is used must be complied with.

Intended use

The soil compactor should only be used if it is in a technically faultless condition, as intended, in a safety-conscious and hazard-conscious manner, in compliance with the instructions in the operating manual. Malfunctions that impair safety must be eliminated without delay.

The VPR soil compactor is designed exclusively for compacting

- paving slabs.

Any other use of the soil compactor is considered to be improper use for which the owner shall be exclusively responsible. All liability is rejected if damage occurs due to non-compliance with this provision. This risk is borne solely by the user.

Easily foreseeable misuse

Any use for which the machine is not intended.

Operation

Soil compactors are only permitted to be operated by suitable persons of or above the age of eighteen. Personnel must be instructed in how to guide the compactor by the owner or by the owner's assigned personnel.

The machine operator must comply with traffic regulations. If instructions that affect safety are given by third parties, then the operator must be authorized to reject these instructions.



Unauthorized persons are forbidden from being in the area of the soil compactor during the compacting process.

Protective equipment

This machine is capable of exceeding the permissible sound level of 80 dB(A). The owner might also face additional dangers when using the machine. Precautionary action must, therefore, be taken.

Protective equipment includes:



Hearing protection



Hard hat



Safety shoes



Protective gloves

Operation

Prior to starting work the owner of the compactor must be familiar with the work environment. The work environment includes obstacles in the work and traffic area, the bearing capacity of the ground, as well as the necessary safeguarding of the construction site in the area adjacent to public traffic; and it includes compliance with traffic regulations.

The soil compactor should only be operated when the protective fixtures are mounted.


The protective fixtures must all be in functional condition.

At least once per shift the compactor must be checked for apparent defects. If there are apparent defects then operation of the compactor must be stopped immediately, and the responsible person must be informed. Prior to restarting, compactor malfunctions that have occurred must be corrected. Always maintain adequate clearance to the edges of pits and embankments.

Do not drive at ninety degrees to slopes to prevent the compactor from tipping over.

After work has been concluded secure the compactor in accordance with statutory regulations, particularly in the area of public traffic surfaces.

Operation under difficult conditions

 Never inhale the exhaust gas; it contains carbon monoxide, a colorless and odorless gas that is extremely hazardous, which, if inhaled even briefly, can cause unconsciousness and death.

Therefore, never operate the engines in enclosed areas or in areas that are poorly ventilated (tunnels, caves, covered pits, etc.).

Exercise particular caution when operating the engine in the vicinity of people and livestock.

Maintenance and repair work

Only use **original Weber spare parts** to ensure reliable and safe operation for maintenance or repair work.

Hydraulic hose lines must be checked at regular intervals in accordance with standard engineering practice, or they must be replaced at appropriate intervals, even if no signs of safety-relevant defects are present.

Adjusting tasks, maintenance tasks, and inspection tasks must be carried out on schedule as specified in this operating and maintenance manual. These activities should only be executed by instructed personnel.


For repair, service, or inspection work the engine of the compactor must be safeguarded against unintentional starting.

All pressurized lines, particularly hydraulic lines and lines of the injection system of the drive motor must be depressurized before performing maintenance or repair tasks.

For maintenance and repair tasks the compactor must be parked on a level and stable substrate and must be secured from rolling off or tipping over.

Heavy components and assemblies must be secured to and lifted by hoisting machines that can bear their weight when they are replaced. Ensure that no hazard is caused by raising components or assemblies.

Do not position yourself or work under suspended loads.

 If lubricating oils and fuel come into contact with skin, they can cause skin cancer. Upon contact with the skin, clean affected skin with suitable cleaning agent without delay.

Inspection

Compactors must be inspected in accordance with the corresponding implementation conditions and operating conditions, as needed; however an inspection to ensure operationally safe status must be performed by an expert at least once a year. The results of the inspection must be recorded in writing and must be stored at least until the next inspection.

Cleaning work

Prior to cleaning the compactor with a high-pressure cleaner, protect all accessible energized switches, cable connections, etc. against water penetration by masking them off.

Cleaning tasks should only be executed in areas that are suitable and have been approved for this purpose (oil separator amongst others).

Disposal

All operating fluids and auxiliary materials must be disposed of in an environmentally-compatible manner in accordance with country-specific regulations.

Important information for operating and maintenance personnel is marked by pictograms.



Warning against irritants or materials hazardous to health



Warning against a hazardous place



Warning against a suspended load



Wear ear protection



General regulation



Environmental protection



Hard hat

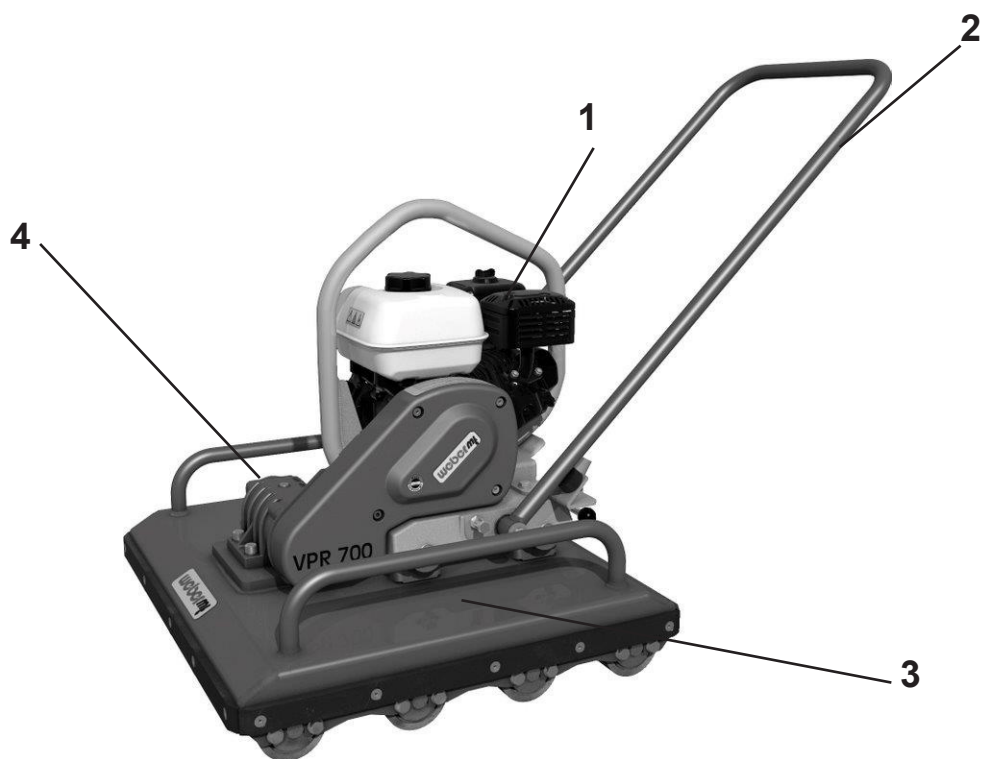


Safety shoes



Protective gloves

Graphic presentation



Overall view VPR 700

- 1 Engine
- 2 Manual guidance rod
- 3 Engine console
- 4 Exciter
- 5 Brake (no image)

Device description

The VPR 700 compactor is used for terrace construction and paving applications.

Drive

The unit is powered by an air-cooled Honda gasoline engine.

Force is transferred to the exciter mechanically via a V-belt.

Operation


Start the Honda gasoline engine with the attached reversing starter.

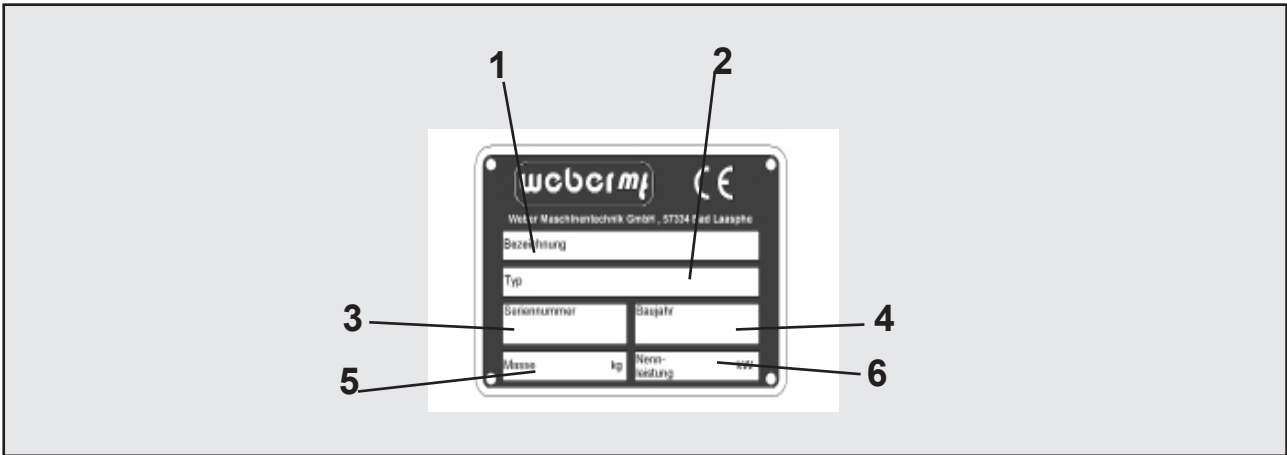
After starting, vibration is switched on via the centrifugal clutch attached to the engine.

The manual guidance rod is used to steer the soil compactor.

Technical data

	VPR 700
Weight	
Operating weight CECE in kg	175
Dimensions	
Overall length (in mm)	1245
Overall width (in mm)	720
Height with folded manual guidance rod (in mm)	970
Length – basic device (in mm)	710
Diameter of rolls (in mm)	96
Drive	
Engine manufacturer	Honda
Type	GX 160
Performance at operating speed in accordance with ISO 3046-1 (kW)	2.8
Combustion process	4-stroke gasoline
Operating speed (1/min)	3200
Vibration	
System	Single shaft vibrator
Drive concept	Mechanical
Frequency (in Hz)	100
Centrifugal force (in kN)	14


	VPR 700
Noise emissions in accordance with 2000/14/EC	
Sound pressure level L_{PA} ascertained in accordance with EN 500, in dB (A)	91
Sound power level L_{WA} ascertained in accordance with EN ISO 3744 and EN 500, in dB (A)	105
Vibration values	
Root-mean-square acceleration value for hand-arm vibration ascertained in accordance with EN 500 in m/s^2	14,5
 In accordance with directive 2006/42/EC, complying with the vibration values is the owner's responsibility.	




<p>1 Description</p> <p>.....</p>	<p>2 TYPE</p> <p>.....</p>
<p>3 Serial number</p> <p>.....</p>	<p>4 Year of construction</p> <p>.....</p>
<p>5 Mass</p> <p>.....</p>	<p>6 Rated power kW</p> <p>.....</p>


Activities prior to starting work

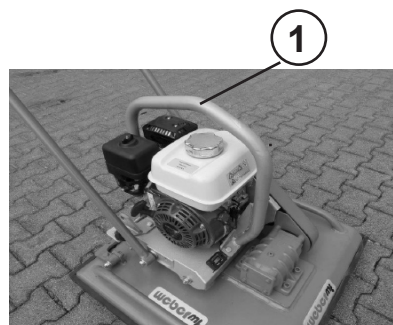
Transport

-  When transporting the soil compactor on a vehicle, secure it with suitable restraints.

Attach the crane hook to the protective frame (1) and lift the machine onto the means of transport selected.

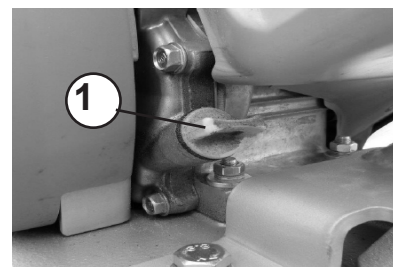
-  Only use lifting machines with a minimum bearing capacity of 200 kg.


-  Do not step under suspended loads.



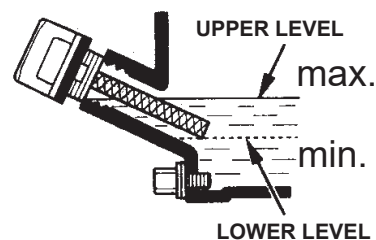
Checking the engine oil level

Pull the oil dipstick (1) out of the crankcase.




-  Insert the oil dip stick in the oil filler neck, but do not screw it in.


The correct oil level is between the min. and max. marks.

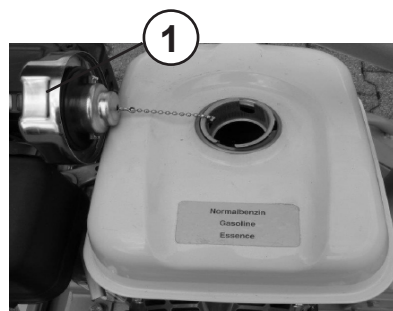


Check the fuel level

Open and remove the gas cap (1), check the level, if necessary top off to the lower edge of the filler neck with clean fuel in accordance with the specification.

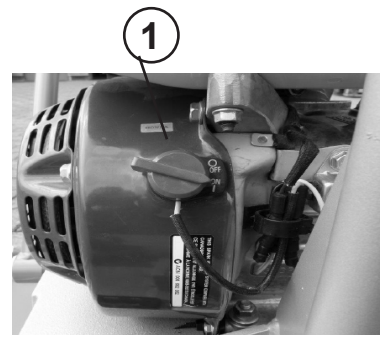
-  For work at the fuel system, have a suitable fire-extinguishing agent at the ready.

-  Fire, naked light, and smoking is forbidden!



Starting

Turn the short-circuit button (1) to the "ON" position.



Bring the gas lever (1) into full-throttle position.

Slide the choke lever (2) to the left (close).

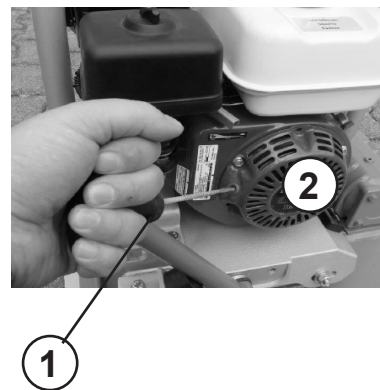
Open the fuel cock (3).



Slowly tighten the handle (1) of the reversing starter (2) until resistance is noticeable.

Allow the handle (1) to glide back into the initial position, and then forcefully and completely pull it through with both hands.


 After the engine has warmed up, slide the choke lever to the right (open).

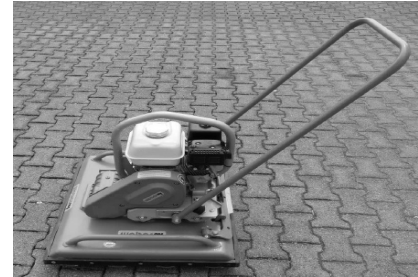


Compacting

Bring the gas lever (1) into full-throttle position.



 Only run machine within reach of the manual guidance rod.



Shutting down

Bring the gas lever (1) into idle position.


Close the fuel cock (2).




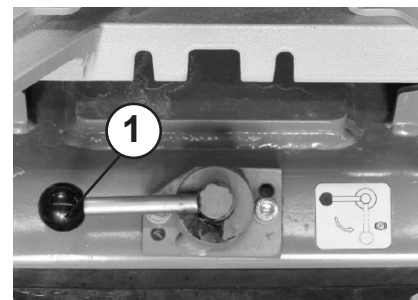
Turn the short-circuit button (1) to the “0” – OFF position.



Use the brake (1) to secure the machine.







 During breaks – even if they are short – the machine must be shut down.

 Parked devices that represent an obstacle must be safeguarded against through conspicuous measures.



Maintenance overview

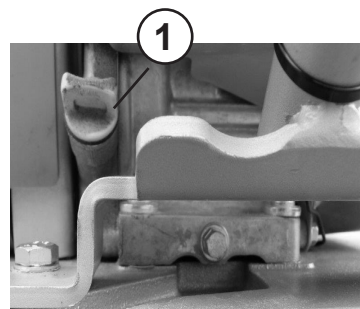
Maintenance interval	Maintenance point	Maintenance activity
After the first 25 operating hours	Engine	<ul style="list-style-type: none"> – Change the engine oil – Re-tighten all accessible threaded connections
Every 8 operating hours / daily	Air filter	<ul style="list-style-type: none"> – Clean air filter insert, check for damage, replace if necessary
Every 150 operating hours / every 6 months	Engine	<ul style="list-style-type: none"> – Change the engine oil
Every 150 operating hours / every year	Vibrator Engine	<ul style="list-style-type: none"> – Change oil – Adjust valve play – Clean spark plug/ adjust electrode gap

-  The regulations of the engine manufacturer must be complied with in addition to the above maintenance overview!
-  Work must be carried out using regulation tools, and the operating and maintenance manual must be complied with for all work.
-  All maintenance work: Select a collection vessel that is large enough to prevent oil from spilling onto the ground. Dispose of waste oil in an environmentally friendly manner (regulation on waste oils).
-  Dispose of oils, greases, cloths soaked in oil, and replaced parts with oil on them in an environmentally friendly manner.
-  If lubricating oils and fuel come into contact with skin, they can cause skin cancer. Upon contact with the skin, clean affected skin with suitable cleaning agent without delay.
-  If accessible during maintenance, check the condition and stability of all screws.


Maintenance work

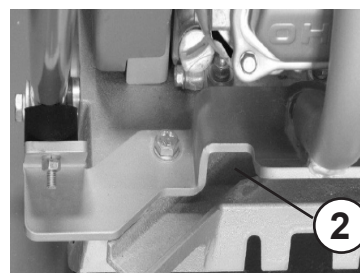
Change the engine oil

Remove the oil dip stick (1).




Remove the oil drain screw (2) and drain oil.


 Only drain engine oil when at operating temperature.



After emptying completely, put in the locking screw (1).
Fill with oil in accordance with specifications.

 Danger of scalding due to hot oil.

 When working in the area of the engine compartment there is a danger of being burnt!

 If lubricating oils and fuel come into contact with skin, they can cause skin cancer. Upon contact with the skin, clean affected skin with suitable cleaning agent without delay.


Clean/change air filter cartridge

Unscrew the air filter cover (1).



Remove the air filter insert (1) from the air filter enclosure.
Clean air filter insert as specified by the engine manufacturer if there is damage or if it is extremely dirty.





 Dispose of oils, greases, cloths soaked in oil, and replaced parts with oil on them in an environmentally friendly manner.


Changing the oil in the exciter

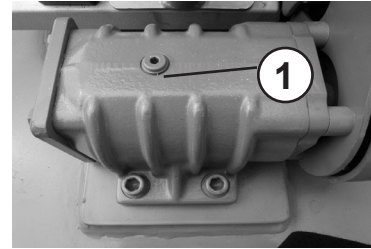
Remove the oil drain/filler screw (1) and drain oil.

Fill with oil as specified in the fill quantity table.
Screw in the oil drain/filler screw.

 Make sure the support surfaces at the oil filler/drain screw and the vibrator housing are clean.

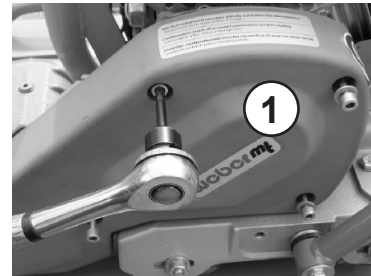
 Select a collection vessel that is large enough to prevent oil from spilling on the ground. Dispose of waste oil in an environmentally friendly manner (regulation on waste oils).

 Wipe up/off oil slick and oil residue and dispose of fuel-soaked cleaning cloths in an environmentally responsible manner.

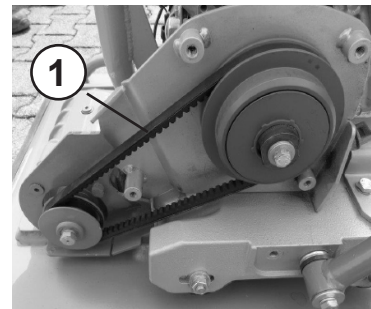


Checking the V-belt

Remove the V-belt guard (1).



Check the V-belt (1) for cracks, damaged flanks, and wear. If there is excessive wear – replace the V-belt as specified in the repair manual.



Operating fluids and fill levels

Assembly	Operating material		Quantity VPR 700
	Summer	Winter	
Engine Engine oil	SAE 10 W 40 (-10 ~ +50 °C) API – CD CE of SHPD or CCMC – D2 – D3 – PD1		0.6 l
Fuel tank Gasoline	Unleaded gasoline		3.1 l
Vibrator	Engine oil 10 W 40		0.05 l

Troubleshooting

Fault	Possible cause	Remedy
Soil compactor does not start	Operating error	Execute the start process as prescribed
	Lack of fuel	Check the fuel level
	Fuel filter fouled	Change the fuel filter
	Air filter fouled	Clean/change air filter cartridge
No vibration/ no forward motion or insufficient forward motion	Vibrator V-belt defective	Change vibrator V-belt

Actions to be taken before long-term storage (longer than a month)

Entire soil compactor	<ul style="list-style-type: none">– Clean thoroughly– Check watertight– If there are leaks, correct defects
Fuel tank	<ul style="list-style-type: none">– Empty fuel and fill with clean fuel up to the lower edge of filler neck
Engine	<ul style="list-style-type: none">– Check oil level, if necessary fill to upper oil-level mark– Check air filter, clean, replace if necessary– Check fuel filter, change if necessary
All bare parts / accelerator / accelerator control cable / fastening bolts	<ul style="list-style-type: none">– Oil / grease



If the machine is to be stored for longer than six months, then contact the Weber service organization to discuss additional measures.



facebook.com/WeberMT



youtube.com/MyWeberMT



Weber Maschinenteknik GmbH

Im Boden 5-8, 10 · 57334 Bad Laasphe · Germany
Phone +49 2754 398 0 · Fax +49 2754 398 101
info@webermt.de · www.webermt.de

085100551-104 / VPR 700_2020-07
Original instruction