Operating and Maintenance Manual

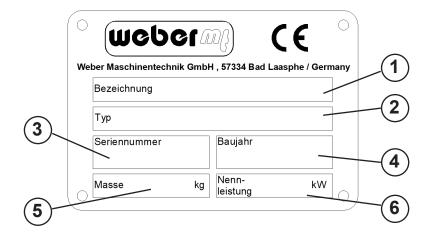






0100321

Attached to the machine is a rating plate. Note down the information given on this plate so that you can recreate the rating plate should the plate be lost.



1 Description	2 Туре
	••••••
3 Serial number	4 Year of construction
5 Mass [kg]	6 Rated power [kW]
•••••	

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1. Introduction

This operating and maintenance manual is designed to help you become familiar with your soil compactor and enable you to maintain it and use it for its intended purpose.

The safety and maintenance instructions provided in this manual will help avoid hazards, reduce repair and downtime costs and will increase the reliability and operational readiness of your machine. Follow these instructions precisely.

This operating and maintenance manual must always be kept at the implementation site of the machine and be available to the machine operator.

Turn to your Weber MT dealer if you require any additional information.

Found on the last page of this manual is a QR code. Scan it to acquire the current contact addresses of all Weber MT branches.

You can obtain information on the assembled Hatz diesel engine and the associated operating and maintenance manual as well as the spare parts list by logging on to *www.hatz-diesel.com*

You can obtain the current spare parts list of the machine in the WeberMT Service App or use the link below:



https://www.webermt.com/DE/deu/ersatzteillistenspare-parts-cf-cfr/cf-3/

2. Description

The machine

The machine is a hand-guided, forward-moving soil compactor. The machine is composed of a bottom and a top section. The bottom section houses the exciter, while the top section contains the engine and the required controls.

An air-cooled Hatz diesel engine makes the exciter vibrate via a centrifugal clutch. The generated force is transmitted between top and bottom section via a V-belt.

The engine speed is adjusted between idle speed and full-throttle speed via a gas lever.

3. Technical data

	CF 3-II H			
Weight				
Operating weight CECE [kg]	108			
Dimensions				
Overall length [mm]	1100			
Overall width/with attachment	500			
plates [mm]	500			
Height with folded guide bar [mm]	650			
Base plate length [base in mm]	400			
Pressure surface [mm]	500x400			
Drive				
Engine manufacturer	Hatz			
Туре	1 B 20			
Performance at operating speed in accordance with ISO 3046-1 [kW]	3.1			
Combustion process	4-stroke diesel			
Operating speed [1/min]	3000			
Operating speed [soil-dependent, m/min]	26			
Incline capacity [soil-dependent, %]	35			
Vibration				
System	Single shaft vibrator			
Drive concept	mechanical			
Frequency [Hz]	95			
Centrifugal force [kN]	20			
Noise emissions in accordance with 2000/14/EC				
Sound pressure level LPA ascertained in accordance with EN 500, [dB (A)]	98			
Sound power level LWA ascertained in accordance with EN ISO 3744 and EN 500, [dB (A)]	108			
Vibration values				
Root-mean-square acceleration value for hand-arm vibration ascertained in accordance with EN 500, [m/s²]	3.9			
In accordance with directive 2006/24/EC, complying with the vibration values is the owner's responsibility				

4. Safety

,	
General	All safety instructions must be read and complied with, as non-compliance will result in
	 Danger to life and limb of the user, Impairments to the machine or other property.
	In addition to the operating manual, the accident-prevention regulations in the country where the appliance is used must be complied with.
Intended use	The machine should only be used in technically faultless condition, as intended, in a safety-conscious and hazard-con- scious manner, and in compliance with the instructions in the operating manual. Malfunctions that may impair safety require that you stop work- ing with the machine immediately. These types of damage must be reported and corrected without delay. The machine is designed exclusively for compacting: - Sand, - Gravel, - Crushed rock, - Low-cohesive mixed material, - Asphalt, - Paved surfaces.
	The operator's work position is behind the machine. The operator must guide the machine safely with both hands on the handle.
Non-intended use	Unless used as intended, the machine involves a risk of per- sonal injury and property damage. The machine is expressly not suitable for:
	 compacting frozen subsurfaces, compacting hard soils that cannot be compacted further, compacting non-bearing material, compacting highly cohesive soils, compacting (ramming) that exerts point loads on
	the base plate, - crushing and compacting individual rocks.
	The responsibility for any damage arising from non-intended use falls on the owner / operator. Non-intended use or misuse will void all liability and warranty claims.
Residual risk	There is always an increased risk of accidents in the imme- diate danger area around the machine if the operator fails to notice persons in the vicinity of the machine. Make anyone close to the machine aware of this risk. The operator must not put the machine into operation unless everyone in the vicinity of the machine is aware of this risk.

Requirements on the operator	This soil compactor may only be operated by suitable oper- ators who are 18 years or older. They must be instructed on how to operate the machine by the owner or by the owner's assigned personnel. The operator must comply with traffic regulations. The machine must not be operated by children.
Personal protective equipment	 Personal protective equipment consisting of Hard hat, Hearing protection, Protective gloves, Work shoes or boots with toe guard must be worn during operation and the execution of maintenance on the machine.
Danger areas	The immediate danger area is the direct perimeter around the machine. This area is off-limits to third parties.
Spare parts, changes and conversions	Changes and conversions are prohibited unless made with original Weber MT spare parts. If the machine is modified with other accessories without the approval of Weber MT, the manufacturer will not assume liability for any resulting personal injury or property damage. All maintenance and repairs must be carried out with original Weber MT spare parts. Untested spare parts may affect the reliability and safety of the machine.
Before starting the machine	 There is danger of material damage if the machine is started before necessary maintenance or repairs have been completed. Make sure every time before starting the machine that all work on the machine has been completed. To avoid injuries, the machine must not be started unless the operator wears the required personal protective equipment. Objects placed on top of the machine may fall or be flung off during operation or when the machine is started. Therefore, remove all loose objects or tools before starting the machine. If the gas cap is open, fuel may escape and ignite on the engine when the machine is started or while it is operating. There is a risk of burns. Therefore, do not start the machine unless the gas cap is closed.

Start-up procedure	Do not disperse any sprays or other agents into the air intake while the machine is starting up. They may lead to overheating in the combustion chamber and result in damage to the engine.
	There is danger of suffocation if the operator starts up the machine in closed rooms or in deep and tight trenches. Operating the machine in closed rooms is prohibited. Provide for an adequate supply of air before starting the machine.
During operation	Monitor the surroundings to avoid injury to third parties or material damage.
	Suspend operation and shut down the machine if detecting damage on the machine during operation.
Parking the machine	Always park the machine on a level subsurface with sufficient bearing capacity.
	Parked machines presenting an obstacle must be secured in accordance with statutory regulations, particularly in the area of public traffic surfaces.
	Engine and exhaust heat up during operation and can cause burns on contact. Therefore, do not touch these components during operation or shortly after the machine was switched off.
Fueling the machine	Spilled fuel may ignite and has a negative impact on the environment. Therefore, wipe up spilled fuel and make sure the gas cap is firmly tightened after fueling.
	When coming into contact with fuels, the rubber-bonded metal buffers of the machine may become damaged or ineffective. Therefore, wipe spilled fuel carefully off the rubber-bonded metal buffers.
	Fuel vapors are easily flammable. Do not smoke and keep away from open fire while refueling the machine. The machine must not be fueled unless the engine is switched off.

Cleaning work	Use clear water for cleaning. Do not use flammable solvents. The vapors of the solvents may ignite upon contact with hot components or other sparks.		
	Perform cleaning tasks only in rooms that are suitable and have been approved for that purpose. Residual oil and lubri- cants that may have been rinsed off have a negative impact on the environment and must be collected by suitable means (e.g. oil separator).		
Safe handling of combustion engines	Combustion engines pose a particular risk during operation. Their exhaust emissions contain carbon monoxide, a colorless and odorless gas that is extremely hazardous, which, if inhaled even briefly, can cause unconsciousness and death. Therefore, never inhale the exhaust gas.		
Inspection	The machine must be inspected in accordance with the corre- sponding implementation conditions and operating conditions to ensure its operationally safe status. This inspection should be performed as needed by an expert - however, no less than once a year. The findings of the inspection must be stored in writing until the time of the next inspection.		

Safety instructions and warnings

A variety of safety instructions and warnings are used throughout this operating manual.

The following explains the meaning of signal words and symbols.

ATTENTION	ATTENTION warns of the danger of material damage.			
	CAUTION warns of the danger of slight injury.			
	WARNING warns of a danger that may lead to death or serious injury.			
	DANGER warns of a danger that will lead to death or seri- ous injury unless avoided.			



The information symbol provides supplemental information on the operation of the machine and points to complementary technical information.

4.1. Information and safety stickers

	Sticker	Meaning		
1	Alle Schraubenverbindungen ständig auf festen Sitz überwachen! -Besonders nach dem ersten Einsatz- Continuously check all screwed connections for firm seating -particularly after initial employment- Controler continuellement tous les raccords a vis pour un siege ferme -particulierement apres l'emploi initial-	All threaded unions must be checked for firm seat on a regular basis and, particular after initial use.		
2	Diesel	The fuel tank may only be fueled with diesel.		
3	E CONTRACTOR OF	Use the designated lifting ring to lift the machine. Sound power level 108 dB (A), Wear ear protection.		

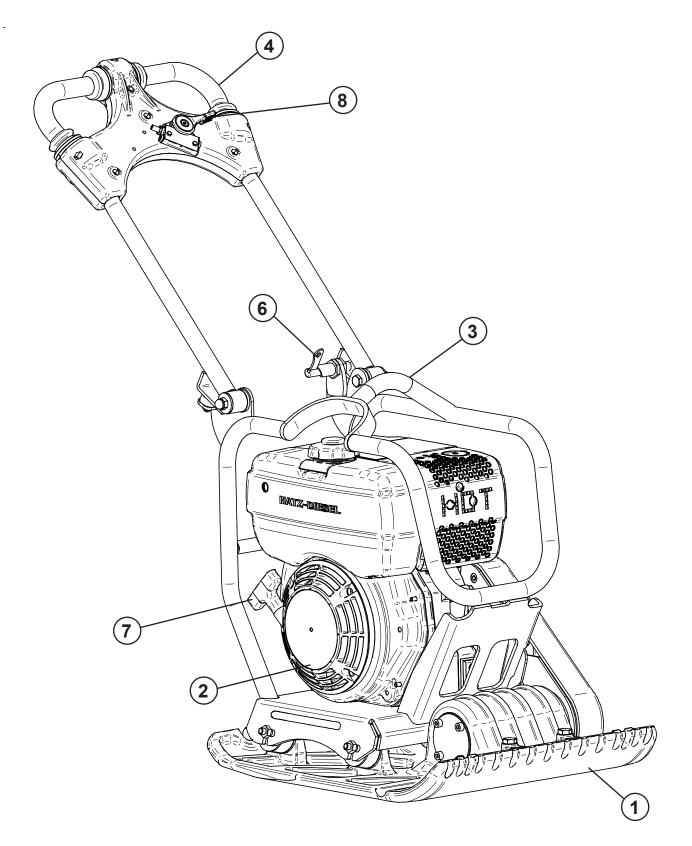
5. Operation

Preparing the machine for initial use

▶ Remove all packaging material.

- Check all components for visible damage. Do not start the machine if detecting visible damage. Contact the responsible dealer.
- Check if the shipment of the machine and its components is complete.
- Check the fill level of the operating fluids and top off if necessary.
- Set up the machine at its place of use.

Operating positions on the machine



Overall view CF 3-II H

- 1 Base plate with exciter
- 2 Engine
- 3 Lifting ring

- 4 Handle
- 5 Switch-off button6 Locking
 - Locking guide bar

- 7 Reversing starter
- 8
- Gas lever

Before starting work

Visual inspections

Perform the following tasks before starting to work in order to prevent failures or excessive wear.

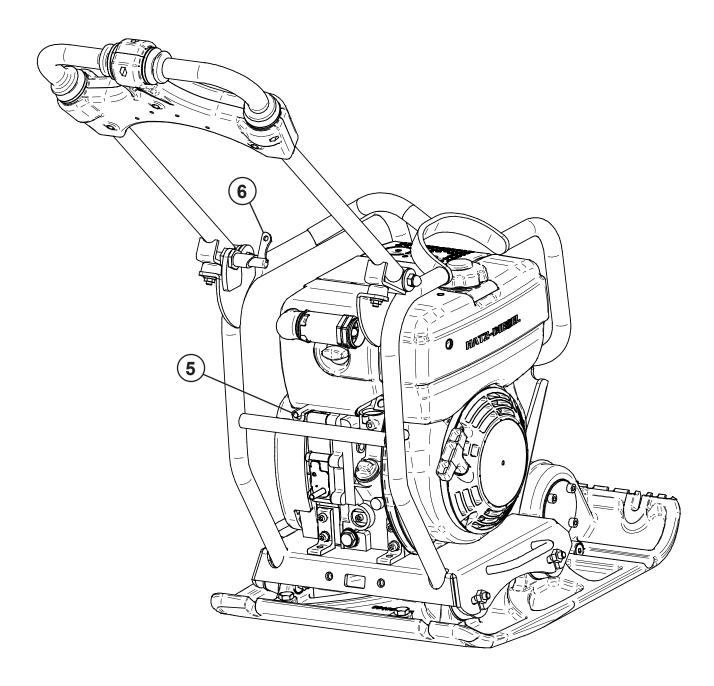
- ► Fuel system for leaks
- Rubber buffers for crack formation
- ► Other damage

Engine oil

Check and, if necessary, correct the fill levels

Other inspections

- ► Fuel
- Check all threaded unions for firm seat
- ► Verify compliance with the maintenance schedule



Working with the machine

Starting the engine

ATTENTION

Risk of engine damage. The use of starter spray may lead to overheating in the combustion chamber.

► Do not use any starter spray.

WARNING

Danger of suffocation from engine exhausts when starting the engine in closed rooms or poorly ventilated work areas.

- Start the engine only in well-ventilated environments.
- See section "Safety" for operating the machine in trenches.
- Bring the gas lever into the full-throttle position.
- Slowly pull the handle of the reversing starter until resistance (the compression of the engine) is noticeable.
- Allow the handle to glide back into the initial position.
- Pull the handle through quickly and completely.
- Repeat the process if the engine does not start.
- Set the gas lever to idle speed.
- Allow the engine to warm up for a few minutes.
- ✓ The machine is ready for operation.

Compacting

There is a crushing hazard between the machine and the wall during work in close proximity to walls.

► Use extra caution when working close to obstacles

Risk of injury if the machine is guided improperly.

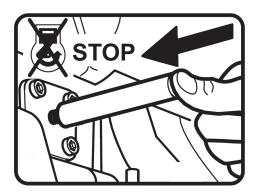
Guide the machine safely with both hands on the handle.

ATTENTION

Danger of material damage or excessive wear if V-belt slips through.

- Operate the machine only in full-throttle mode.
- Start the engine.
- Bring the gas lever into the full-throttle position.
- CAUTION! Risk of injuries or material damage if the machine is operated inadvertently. Once the gas lever has been brought to the full-throttle position, the engine will increase its speed and the machine will start to move.
- Guide the machine with both hands on the handle.

Switching off the engine



- Bring the gas lever into idle position.
- Press the switch-off button.

6. Transport

Lifting the machine The machine can be lifted for loading onto a vehicle.

Risk of material damage and injuries. The use of defective or unsuitable lifting gear may cause the machine to fall down.

- ► Use slings that possess the appropriate carrying capacity.
- ► Lock the guide bar in place in the folded position.
- ► Fit the crane hook into the lifting ring and lift the machine up straight.

7. Storage

Storage at the construction site	If stored at the construction site, e.g. over night, the machine must be secured against theft and unauthorized use.		
	Parked machines presenting an obstacle must be secured in accordance with statutory regulations, particularly in the area of public traffic surfaces.		
Storage for an extended period	 If the machine will not be used for a period longer than one month, the following measures must be taken: Clean the entire machine thoroughly. Check the entire machine for leaks. Correct any detected defects. Empty fuel and fill the tank with clean fuel. Check and, if necessary, correct the engine oil level. Check and clean the air filter. Replace if damaged. Lightly oil all bare parts and levers. 		

If the machine is to be stored for longer than six months, contact the Weber MT's service organization to discuss additional measures.

8. Maintenance

General information	The section below contains instructions that need to be ob- served for regular maintenance. Read these instructions care- fully and follow them in order to prevent downtimes of the ma- chine caused by excessive wear or damage to the machine. Also read the safety instructions relevant to machine mainte- nance before you begin with the maintenance work. They help minimize the risk to maintenance personnel.
Maintenance personnel	Maintenance and repairs require specific qualifications. These operations may only be carried out by trained professionals. Maintenance personnel must be instructed on how to operate the machine by the owner or by the owner's assigned personnel.
	Maintenance personnel are required to wear the personal protective equipment during work (see section "Safety").
Safety	There is an increased risk of injury during maintenance and repairs, e.g. crushing at moving parts.
	Following the conclusion of all maintenance and repairs, all protective fixtures must be refitted and placed back into operation.
	Discharged operating fluids have a negative impact on the environment. They must be collected and stored in suitable containers. Disposal in accordance with environmental protection regulations.
	All maintenance work may only be carried out when the engine is switched off. Safeguard the engine against unauthorized start attempts.
	Before working on the electrical system, disconnect the starter battery and cover the battery terminals with insulating material. It is also recommended to disconnect the battery as a means to safeguard the machine against unauthorized start attempts during maintenance work.
	Before starting the machine after maintenance operations, make sure that all loose parts (screws, tool, etc.) have been removed from the machine. They can be drawn in or flung off by moving parts.
	Keep the entire machine clean. The stickers must always be clearly legible. Damaged stickers must be replaced.

8.1. Maintenance overview

Frequency Activity	Initial maintenance / after 25 operating hours	Every 8 operating hours / daily	Every 150 operating hours / every six months	Every 150 operating hours / every year	Every 250 operating hours	See section
Change the engine oil	x			X		8.2.2
Check the valve play of the engine, adjust if necessary	x				Х	Hatz in- structions
Re-tighten all accessible threaded connections	x					
Clean the air filter		x				8.2.4
Change the fuel filter			x			8.2.7
Clean the engine oil filter				X		8.2.3
Change the oil in the exciter				X		8.2.6

8.2. Description of the maintenance operations

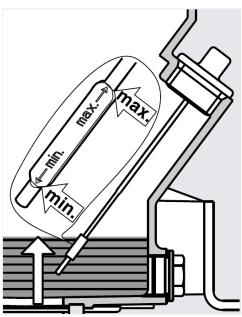
If lubricating oils and fuel come into contact with skin, they can cause skin cancer.

- ► Wear protective gloves.
- If skin contact has occurred, wash the affected areas thoroughly.

8.2.1. Check the engine oil level

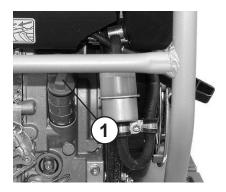


- ▶ Park the machine on a horizontal subsurface.
- Switch off the engine and wait for several minutes until the oil has collected in the crankcase.



- ► Unscrew the oil dip stick (1) from the crankcase.
- ▶ Wipe off the oil dip stick with a clean cloth.
- Screw the oil dip stick back into the crankcase.
- Unscrew the oil dip stick from the crankcase.
- The correct oil level is between the "min." and the "max." marks.
- ► When reaching the "min." mark, fill in new oil in accordance with the specification.

8.2.2. Change the engine oil



Danger of burn injuries at the hot engine and its attachments.

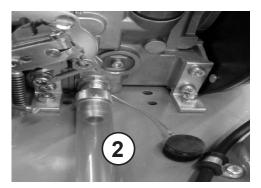
- Allow the combustion engine to cool down sufficiently before starting work.
- Use extra caution during work on the engine when it is at operating temperature.
- Start the engine and allow the engine to warm up for a few minutes.
- Switch off the engine.
- Unscrew the oil dip stick (1). It also serves as the seal for the oil filler neck.
- Place a suitable collection vessel under the oil drain.
- Remove the cover cap from the oil drain valve
- Screw the oil drain hose (2) onto the oil drain valve.

ACAUTION! Danger of scalding due to hot oil.

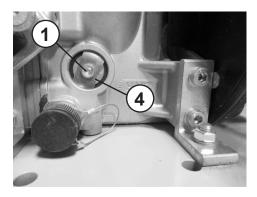
- Wear protective gloves.
- Use extra caution.
- Allow the oil to drain into the collection vessel.
- ► Unscrew the oil drain pipe.
- Attach the cover cap to the oil drain valve.
- ► Fill fresh oil into the engine in accordance with the specification.

Check the oil level and top off to the "max." mark.

Screw in the oil dip stick.

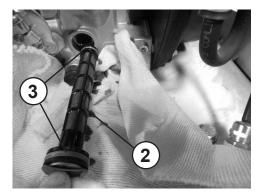


8.2.3. Clean the engine oil filter



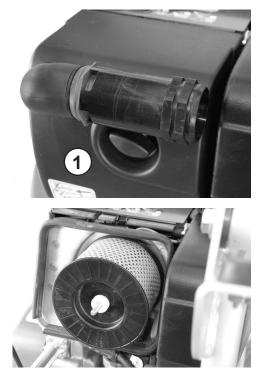
Danger of burn injuries at the hot engine and its attachments.

- Allow the combustion engine to cool down sufficiently before starting work.
- Use extra caution during work on the engine when it is at operating temperature.
- Drain the engine oil.
- Loosen the fastening screw of the oil filter (1) approximately 5 revolutions.
- Grab the oil filter (2) at the screw and pull it out of the engine case.



- Blow out the oil filter from inside to outside with compressed air.
- Check the sealing rings (3) for firm seat. Replace them if damaged.
- ► Lightly oil the sealing rings.
- Press the oil filter into the engine case.
- Tighten the fastening screw. Ensure that the tension spring rests (4) on the oil filter.

8.2.4. Clean the air filter



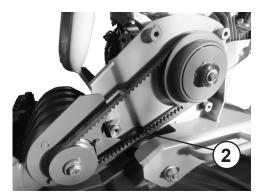
- ► Unscrew the air filter cover (1).
- Remove the knurled nut on top of the air filter.
- Remove the air filter insert (2).
- Blow out the air filter insert from inside to outside with compressed air.
- Check the air filter cartridge for damage and replace it if necessary.
- Tighten the air filter cartridge using the knurled nut
- Screw on the air filter cover.

8.2.5. Check V-belt



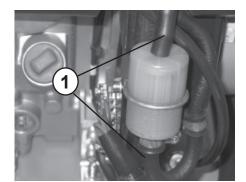
Shut down the machine.

Remove the V-belt guard (1).



8.2.6. Change the oil in the exciter

- Check the V-belt (2) for cracks and wear.
- Replace the V-belt if it shows signs of extensive wear or other damage.
- Fit the V-belt guard.
- Start the engine and allow the engine to warm up for a few minutes.
- Switch off the engine.
- Tilt the machine slightly.
- Place a suitable collection vessel under the machine.
- Loosen the oil drain plug (1).
- Allow the oil to drain.
- Tilt the machine in the other direction.
- Fill fresh oil into the exciter in accordance with the specification.
- Close the oil drain plug.



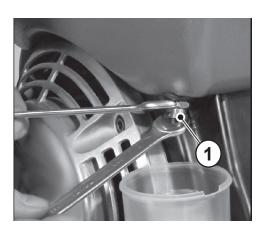
8.2.7. Change the fuel filter

- Drain the fuel tank into a suitable and clean vessel.
- ▶ Pull the fuel line (1) off the fuel filter on both sides.
- Insert a new fuel filter.
- Fill the fuel tank.

Risk of pollution from spilled fuel. When the water is drained from the water separator, a small amount of fuel will be drained along with it.

Catch the escaping water-fuel mix and dispose of it in accordance with location environmental protection regulations.

8.2.8. Check the water separator



- ▶ Place a transparent vessel under the drain screw (1).
- Unscrew the drain screw (1) to the last turn on the thread.
- Allow the water-fuel mix to drain into the transparent vessel until only pure fuel flows out.
- ▶ Re-tighten the screw firmly.

8.3. Operating fluids and fill levels

Assembly	Operating material	Quantity
	Summer Winter	
	Quality	
Engine		
Engine oil	SAE 10 W 40	0.91
	(-10 ~ + 50 °C)	
	API - CD CE-CF-CG	
	or SHPD	
	or CCMC - D4 - D5 - PD2	
	Diesel	
Fuel tank	Diesel in accordance with DIN 51601-DK	3.0 I
	or BS2869-A1/A2 or STM D975-1D/2D	
	SAE 10 W 40	
	(-10 ~ + 50 °C)	
Vibrator	API - CD CE-CF-CG	0.2 I
	or SHPD	
	or CCMC - D4 - D5 - PD2	







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